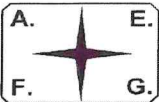






Qualification Test Record (QTR) NORSOK M-650		QTR. No.: 001QTR			
		Rev. No.: 0			
Manufacturer name/address/ Web page:	F.Ili Gandossi Acciaierie Elettriche S.p.A. Via Roma 23, 24027 – Nembro – Italy www.gandossifonderie.it				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A995 Gr.4A/UNS J92205; MDS D46 Revision 6				
Manufacturing Summary doc. No.:	001MS			Rev. No.: 2	
Products and manufacturing process(es):	Sand castings				
Mandatory conditions and sub-contractors:	<ul style="list-style-type: none"> - Heat treatment in furnace F1 (Manufacturer GF Elti) - Material testing by Element Material Technology, APAVE Italia CPM (*) (*)sub-supplier address as listed in relevant section of applicable Manufacturing Summary				
Other information:	<ul style="list-style-type: none"> - RT by Duemme / Italtest N.D.T./ Mascia NDT (*) - Pickling and Passivation by BAMA (*) - Heat treatment verification carried out on 05th July 2022 as per report GA-HTV-001/22 (*)sub-supplier address as listed in relevant section of applicable Manufacturing Summary				
Qualification expires:	10/2027				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Sand castings	CERT1307/22C	150	150	356	All
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date:		Checked by/Date:		
	 M.CARNITI / 18/10/2022		 E.GANDOSSI / 18/10/2022		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name /address):			Signature/Date:		
 OMB VALVES Spa <small>con socio unico</small> Via Europa N° 7 24069 CENATE SOTTO (BG) ITALY			 ALESSANDRO SALVETTI / 18/10/22		